Overview
The CG-4 Grouser Welder features bead oscillation and a high-current 1,000 Amp Submerged-Arc welding torch for maximum weld deposit and penetration without the need for special protective gear. The standard cut-off station works with a variety of fuel gases, and track shoe handling is easy with the included air hoist. The optional Wire Barrel holder increases run time for greater productivity.

Specifications:
- Maximum Pad Width: 40 (1.02 m)
- Welding Torch: 1 x 1000 Amps
- Standard Wire Spool Size: Weight - 120 lb (54 kg)
- Inside Diameter: 6 in to 28 in (152 mm to 712 mm)
- Optional Wire Barrel Size - Weight: 1,200 lb (540 kg)
- Outside Diameter: 24 in (628 mm)
- Air Hoist Capacity: 500 lb (225 kg)

Electrical
- Electrical Supply: 77 kW
- Three Phase
- Standard Voltages:
  - 208V / 60 Hz
  - 220V / 50 Hz
  - 230V / 60 Hz
  - 385V / 50 Hz
  - 415V / 50 Hz
  - 460V / 60 Hz