MPP250 Pin Press Tooling

Pin Assembly Tools (PAT)
See Tooling Chart for Part Numbers

Assembly Tools

Disassembly Tools
Pin Diameter 0.87" to 1.25"
(22.0 to 31.7 mm)

Disassembly Tools
Pin Diameter 1.25" to 1.37"
(31.7 to 34.9 mm)

Disassembly Tool
Pin Diameter 1.37" to 1.87"
(34.9 to 47.6 mm)

Disassembly Tool
Pin Diameter 1.87" to 2.12"
(47.6 to 53.8 mm)

Disassembly Tools
Pin Diameter 2.12" to 2.50"
(53.8 to 63.5 mm)

Disassembly Tools
Pin Diameter 2.50" to 3.00"
(63.5 to 76.2 mm)

Disassembly Tools
Pin Diameter 3.00" to 3.50"
(76.2 to 88.9 mm)

Optional Tooling - Sold Separately

1. Cylinder Side Cam-Lock Adaptor B2867
2. Back Side Cam-lock Adaptor B2866
3. Pin Tool Holder A3535
4. Bushing Adapter A4160

Optional Guide Pins (Sold Separately)
(Used Hold Track Chain Ends Together)

<table>
<thead>
<tr>
<th>PIN DIAMETER</th>
<th>PART NO.</th>
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<tbody>
<tr>
<td>0.75&quot; to 0.80&quot; (19 to 20 mm)</td>
<td>25503</td>
</tr>
<tr>
<td>0.80&quot; to 0.86&quot; (20 to 22 mm)</td>
<td>200281-001</td>
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<tr>
<td>0.86&quot; to 1.17&quot; (22 to 30 mm)</td>
<td>200281</td>
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<tr>
<td>1.17&quot; to 1.30&quot; (30 to 33 mm)</td>
<td>25498</td>
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<tr>
<td>1.30&quot; to 1.42&quot; (33 to 36 mm)</td>
<td>25499</td>
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<tr>
<td>1.42&quot; to 1.55&quot; (36 to 40 mm)</td>
<td>25500</td>
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<tr>
<td>1.55&quot; to 1.67&quot; (40 to 43 mm)</td>
<td>25547</td>
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<tr>
<td>1.67&quot; to 1.80&quot; (43 to 46 mm)</td>
<td>25548</td>
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<tr>
<td>1.80&quot; to 1.98&quot; (46 to 50 mm)</td>
<td>25551</td>
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<tr>
<td>1.98&quot; to 2.25&quot; (50 to 57 mm)</td>
<td>25501</td>
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<tr>
<td>More than 2.25&quot; (57 mm)</td>
<td>25553</td>
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