### BASIC PIN GROUPS

<table>
<thead>
<tr>
<th>PART NO.</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-3</td>
<td>Large Pin Group</td>
</tr>
<tr>
<td>3-6, 28, 13-16, 21</td>
<td>Medium Pin Group</td>
</tr>
<tr>
<td>6-9, 10-12, 20</td>
<td>Small Pin Group</td>
</tr>
</tbody>
</table>

#### PIN ADAPTERS

- **FP100LPG**: Large Pin Group
  - Items 1-3, 17-19, 22, 29
  - Pin Adapter Sizes: 1.84" to 2.56" (46,0 to 65,1 mm)
- **FP100MPG**: Medium Pin Group
  - Items 3-6, 28, 13-16, 21
  - Pin Adapter Sizes: 1.31" to 1.81" (33,3 to 46,0 mm)
- **FP100SPG**: Small Pin Group
  - Items 6-9, 10-12, 20
  - Pin Adapter Sizes: 0.63" to 1.31" (16,0 to 33,3 mm)

#### ADAPTERS

- **30** | 529-522 Pin Locking Bolt
- **27** | See Tool Chart
- **26** | 50-008-002 Pin Adapter Holder
- **25** | 50-008-001 Assembly Tool
- **23** | B2866 Cylinder Cam-Lock Adapter

#### BACKING BUSHINGS

- **22** | A3541
  - 1.81" 46.0 2.56" 65.1
- **21** | A3540
  - 1.31" 33.3 1.81" 46.0
- **20** | A3539
  - 0.63" 16.0 1.31" 33.3

For Disassembly, Pin Adapters hold Forcing Pins

For Re-Assembly, Pin Holders hold Track Pins

For Disassembly, Forcing Pins push the Track Pin

For Re-Assembly, Forcing Pins hold the Links Aligned

**FP100 Tooling**

Backing Bushings Support the Track Chain for Disassembly and Re-Assembly

**WTC MACHINERY**

Engineered to perform. Built to last.